

RHM 240+ **NEW**

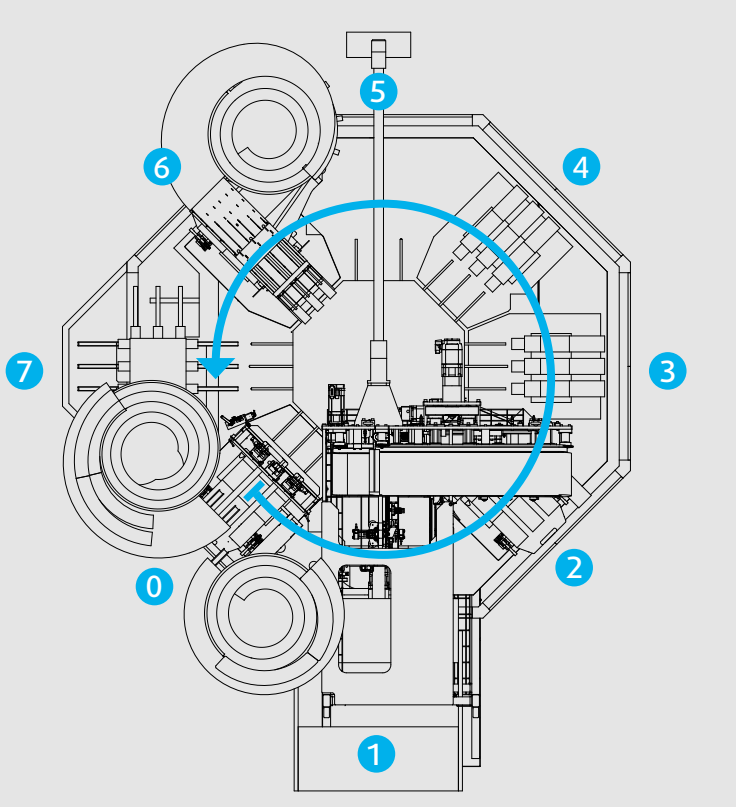


- ✓ Combine shoulder welding, snap-on caps and shoulderless caps in one machine
- ✓ Lower total investment costs in machinery
- ➡ NEW 3-step welding process (patent pending)

RHM 240+ is a versatile high-speed heading/capping solution

//polytype RHM 240+ tube making and finishing machine

- // High productivity with a production speed up to 240/min
- // High process reliability with 2 welding stations
- // Compatible with multiple cap suppliers
- // High flexibility with shoulder welding, snap on caps, shoulderless caps
- // Two machines in one (combine heading/capping):
less investment and faster changeover



The RHM 240+ The operations / stations

0. Loading shoulder cap / Shoulder orientation
1. Sleeve loading / mark detection
2. Axial sleeve position
3. Multi process station
4. Multi process station
5. Optional: Welding inspection
6. Optional: snap on (positioned)
7. Control quality / Unloading

Specification of RHM 240+

Min./max. tube diameter:	(16)19-50(63) mm
Min./max. skirt length:	50-215 mm
Cap-Shoulder height max.:	30 mm
Mandrels:	24
Max. speed, up to:	240 / min

